

## Assembly Instructions for Gopher Sign Company's GA 301/302 Brackets

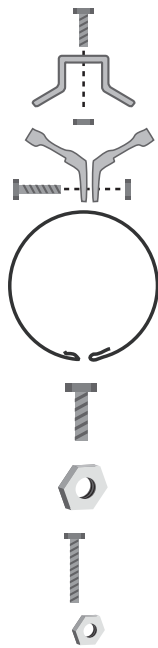
### Step one:

Gather GA 301 bracket pieces

(2) Sign Mount  
 Brackets

(4) Clasping  
 Buckles

(2) Straps



(2) 5/16" X 1/2"  
 BOLT

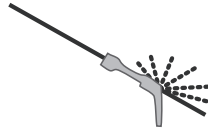
(2) 5/16" NUTS

(2) 1/4" X 1 1/2"  
 BOLT

(2) 1/4" NUTS

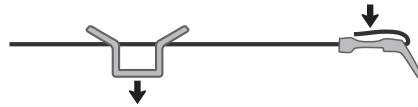
### Step two:

Feed one strap end through a strap buckle and bend about one inch of the strap back on to itself as the dotted lines in diagram illustrate.



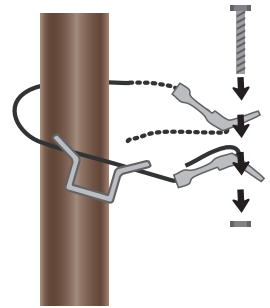
### Step three:

Feed one sign mount bracket on the back end of the strap. Make sure the box end faces opposite the bend you just made. For GA-302 brackets, feed two sign mount brackets on to the strap.



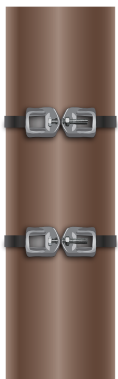
### Step four:

Wrap strap and buckle around the mounting pole and slide another strap buckle on to the open end of strap. Pull the slack strap through and bend as described in step two. **NOTE:** At this point the strap buckles should be adjusted on the strap to allow you to place the 1/4" X 1-1/2" bolt through both strap buckles and tension the strap to the post by tightening the bolt and nut. Excess unneeded strapping can be trimmed off using a pair of tin snips.



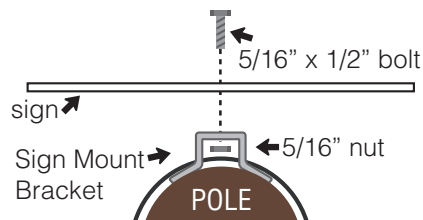
### Step five:

Repeat steps two though four with second strap, buckles and brackets. Completed strap assembly shown below.

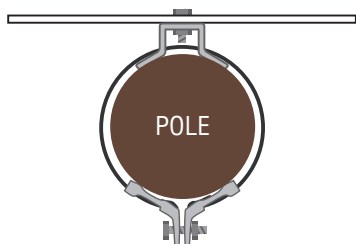


### Step six:

Place a 5/16" X 1/2" bolt through the top hole in your sign and into the sign mount bracket and fasten with a 5/16" nut. Repeat this step for bottom hole of sign and bottom sign mount bracket. **NOTE:** For GA-302 brackets, you will have to do this for both signs being mounted.



### Fully assembled 301 bracket



### Fully assembled 302 bracket

