



GOPHER SIGN COMPANY

SINCE 1922

Assembly Instructions for Gopher Sign Company's GA 301/302 Brackets

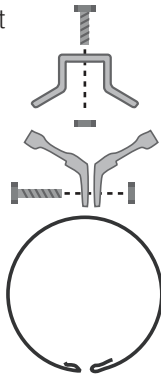
Step 1:

Gather GA 301 bracket pieces.

(2) #303 Sign Mount Brackets

(4) #301 Clasping Buckles

(2) #302 Straps



(2) 5/16" X 1/2" BOLT

(2) 5/16" NUTS

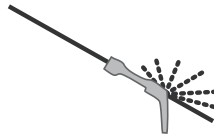
(2) 1/4" X 2" BOLT

(2) 1/4" NUTS



Step 2:

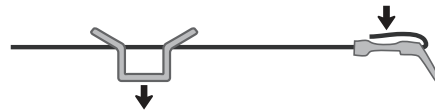
Feed one of the straps through one of the Clasping Buckles and bend about one inch back as dotted lines in diagram illustrate.



Step 3:

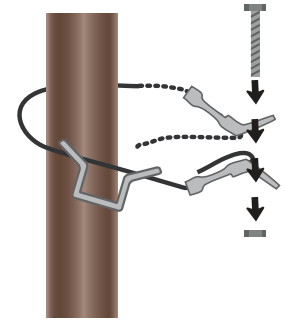
Now feed one Sign Mount Bracket on the back end of the same strap. Make sure the box end faces opposite the bend you just made.

NOTE: For GA 302 brackets, put two Sign Mount Brackets on in this step.



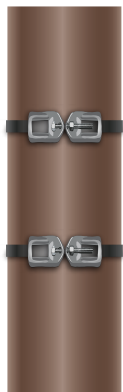
Step 4:

Now wrap strap around the surface you are intending to mount the sign to and slide another Clasping Buckle onto the open end of strap. Pull slack through and bend as described in Step 1. **NOTE:** the amount of strap that you bend is arbitrary in this step. Once adjusted to desired length, place 1/4" X 1 1/2" through both Clasping Buckles as indicated by arrows. Make snug but do not tighten.



Step 5:

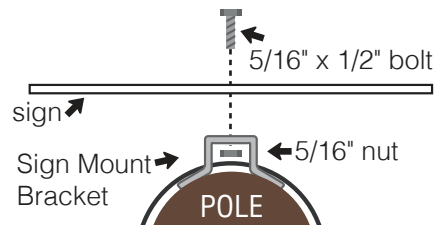
Repeat Steps 2-4 with second strap, Buckles and Brackets. You should end up with it looking like this:



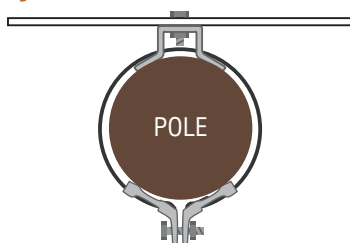
Step 6:

Now take a 5/16" X 1/2" bolt and feed it through the top hole in your sign. With bolt going through the sign feed it again through your top Sign Mount Bracket and fasten with 5/16" nut. Repeat this step for bottom hole of sign and bottom strap.

NOTE: For GA 302 brackets, you will have to do this for both signs being mounted.



Fully assembled 301 bracket



Fully assembled 302 bracket

