



Instructions for installing Gopher Sign Company's threaded tamper-proof bolts

CAUTION: Do not over tighten or you risk breaking the glue bond on the stainless steel studs embedded into the back of the signs



Tuf Nut security nuts are designed to provide security without significant tightening of the nuts. They only require the nut to be tight enough to avoid hand-turning the nut off.

Installation Instructions:

1. Insert a washer onto the bolt to protect the surface of the sign from being damaged by the nut
2. Run a Tuf Nut onto the stainless-steel bolt until that base rests against the sign
3. Hand-tighten the Tuf Nut until you cannot turn it any further
4. Run a second Tuf Nut onto the bolt , upside down, until its peak meets the peak of the first nut
5. After backing the second Tuf Nut off $\frac{1}{2}$ turn, a $\frac{7}{8}$ inch open end wrench will fit the notch you have created between the two Tuf Nuts.
6. Tighten the pair of Tuf Nuts an additional $\frac{1}{2}$ turn
7. Remove the second nut, leaving the sign fully secured.
8. See illustrations below that show the process.

